

Date: Thursday, 14/05/2009 3:41:31 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FWD PLATE
Job Number	: 47972		
Estimate Number	: 13189		
P.O. Number	:	Part Number	: D37231
This Issue	: 14/05/2009 S.O. No. :	Drawing Number	: D3723 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : R&D MACHINED PARTS	Drawing Revision	: A
Previous Run	: 38229	Material	:
Written By	:	Due Date	: 21/05/2009 Qty: 20 Um: Each
Checked & Approved By	: <u>2009.05.14</u>		
Comment	: est rev. A 08.02.15 New issue EC		
	Est Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR0750	Delrin Round Bar 0.75"
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Comment: Qty.: 0.0210 f(s)/Unit Total : 0.4200 f(s)  
 Delrin rod 0.750" dia.  
 batch: M110962

SA 09/05/20

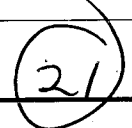


2.0	LATHE CONV.	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE  
 Turn as per dwg D3723

SA 09/05/20



3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

8 09/05/22

counters (+20)

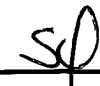
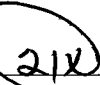


4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: B3

9/5/22



5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/05/26

Job Completion



MF 09-05-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order:	47972
Description: Bushing		Part Number:	D3723-1
Inspection Dwg: D3723 Rev: A		Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.75	+/-0.030	1.750	—			
Ø0.27	+0.005/-0.001	Ø.270	—			
0.13	+/-0.030	.13	✓			

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 09/05/20	Date: 09/05/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.17	New Issue	KJ/DD <i>[Signature]</i>	<i>[Signature]</i>

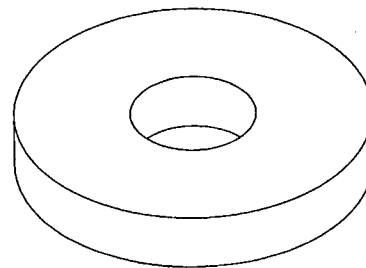
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3723-1 BUSHING**

NO 44813  
 WORK ORDER  
 WITHOUT NOTICE  
 UNCONTROLLED COPY  
 ENGINEERING  
 RETURN TO  
 SHOP COPY

**NOTES:**

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD  
 (REF DART SPEC M-DELIN-R)  
 OR DELRIN II 150E OR ACETRON GP ACETAL, BAR  
 (REF DART SPEC M-DELIN-B)  
 OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET  
 (REF DART SPEC M-DELIN-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs APPROX

**RELEASED**  
 08-02-11

A	NEW ISSUE	AJS	08.02.11
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	le	HAWKESBURY, ONTARIO, CANADA	
CHECKED	le	DRAWING NO.	REV. A
MFG. APPR.	MP	D3723	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BUSHING	NTS
DATE	08.02.11	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD          THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS          NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT          WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

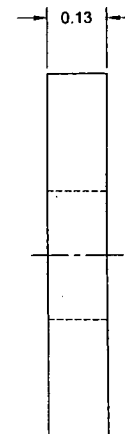
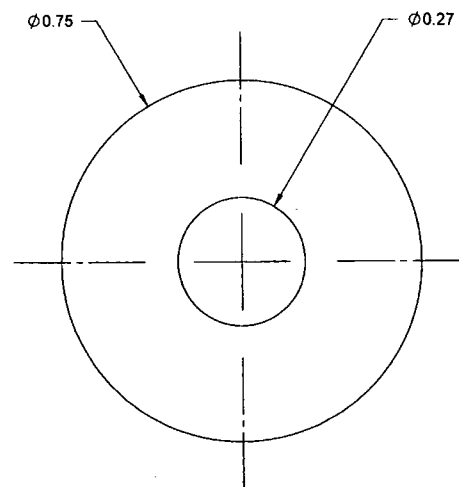
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3723-1 BUSHING**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 47912

RELEASED  
08-02-25

DESIGN	JJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO. <b>D3723</b>	REV. A
MFG. APPR.	JS	SHEET 2 OF 2	
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	<b>BUSHING</b>	4:1
DATE	08.02.11	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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